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Quasi-Static Analysis of LaRC THUNDER Actuators

Joel F. Campbell Langley Research Center, Hampton, Virginia

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Joel F. Campbell Langley Research Center, Hampton, Virginia

National Aeronautics and Space Administration

Langley Research Center Hampton, Virginia 23681-2199

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Foreword

This report represents work completed in the 1997-1998 time frame while working as a NASA contractor for SAIC at NASA Langley Research Center. It was originally submitted as a paper to Smart Materials and Structures in Feb., 1998 (Log Number: 00395) and conditionally accepted in July, 1998 pending submission of a minor revision. This was withheld by the author because it was simultaneously submitted as part of a patent disclosure, LAR-15827, in April, 1998.

Much has changed since the time this report was written. This model has since been duplicated and improved upon over the past 9 years since it was written. It is being reproduced here for historical purposes and to make it more referenceable for those who may wish to reference it.

Quasi-Static Analysis of LaRC Thunder Actuators

Joel Campbell NASA Langley Research Center Hampton, VA 23681

Abstract

An analytic approach is developed to predict the shape and displacement with voltage in the quasi-static limit of LaRC Thunder Actuators. The problem is treated with classical lamination theory and Von Karman non-linear analysis. In the case of classical lamination theory exact analytic solutions are found. It is shown that classical lamination theory is insufficient to describe the physical situation for large actuators but is sufficient for very small actuators. Numerical results are presented for the non-linear analysis and compared with experimental measurements. Snap-through behavior, bifurcation, and stability are presented and discussed.

Introduction

Thunder actuators are devices constructed from an isotropic laminate of aluminum, LaRC SI adhesive, piezo-electric PZT, and a metal backing of either steel or brass. The LaRC adhesive is a 1 mil thick solid thermoplastic and the aluminum layer is indented to provide electrical conductivity after the actuator is cured at 250 deg C. After the curing process they form a bow shape after reaching room temperature. If simply supported or arranged in a clamshell arrangement they produce a linear motion when an external voltage is applied.

A simple method for controlling the manufacturing process and predicting the actuation amplitude has long been sought for Thunder actuators. A first attempt to do this by an analytic method was completed by BBN [9]. However, this theory treated the problem in 1 dimension with no adhesive layer (a three layer model) and it wasn't clear if this was sufficient to describe the behavior. In particular, there are many variables to be considered. To make assumptions regarding the shape of the device can be misleading. Quite different shapes are possible depending on the geometry and the material properties. The other behavior missing from the BBN model is the snap-through behavior. These devices have two natural bending modes - one in the x and one in the y. In reality, this behavior is a strong function of size. Below some critical size the shape is a perfect dome with equal curvatures but above this critical size the curvatures become unequal.

One approach to this problem is to use classical lamination theory. This is a very old subject based on the theory of composite laminates. With laminates, temperature effects are very important. As a result a very rich theory has been developed to minimize these temperature effects. Although the theory is sufficient to find an optimal lay-up to minimize temperature effects, it is quite deficient in predicting the actual shape in all cases. The reason for this is because it is a linear approximation to a problem that is essentially non-linear. As a result, a non-linear correction to the theory is needed to describe large actuators.

The type of correction used here is one that is valid for large displacement and small strain. This correction is usually attributed to Von Karman [2] in plate theory. Hyer [3] has applied this to his treatment of orthotropic laminates with good success. He uses this in combination with a simple Raleigh-Ritz energy method to obtain solutions exhibiting the snap-through behavior. To apply his theory here, however, it must be reformulated for isotropic laminates, which is a completely separate (and unrelated) case. In particular, the qualitative behavior of orthotropic laminates and isotropic laminates are quite different. Orthotropic laminates produce saddle shapes that approach cylinders when the laminate is large. Isotropic laminates produce domes that approach cylinders when the laminate is large. They are both subsets of the anisotropic case but not subsets of each other. This behavior is well demonstrated with this theory.

Solution by Classical Lamination Theory

Derivation of equations

Classical lamination theory [1] assumes strains are small, and amplitudes are shallow. In addition, it assumes both shearing and extensional strains perpendicular to the surface are zero. These assumptions follow the Kirchhoff-Love hypothesis for shells.

Under deformation the thin plate is described by three variables - u, v and w, where u is the displacement in x direction, v in the y and w is the height of the plate in the z direction. The variables u, v and w are themselves functions of x, y and z. It is assumed u and v follow the relation

$$u = u_0 - z \frac{\partial w_0}{\partial x},$$

$$v = v_0 - z \frac{\partial w_0}{\partial y},$$
(1)

where the 0 subscript denotes the quantity is measured about the middle surface. The strains are given by [2]

$$\varepsilon_{x} = \sqrt{1 + 2\frac{\partial u}{\partial x} + \left(\frac{\partial u}{\partial x}\right)^{2} + \left(\frac{\partial v}{\partial x}\right)^{2} + \left(\frac{\partial w}{\partial x}\right)^{2}} - 1 \approx \frac{\partial u}{\partial x},$$

$$\varepsilon_{y} = \sqrt{1 + 2\frac{\partial v}{\partial y} + \left(\frac{\partial u}{\partial y}\right)^{2} + \left(\frac{\partial v}{\partial y}\right)^{2} + \left(\frac{\partial w}{\partial y}\right)^{2}} - 1 \approx \frac{\partial v}{\partial y},$$

$$(2)$$

$$\gamma_{xy} = \sin^{-1} \left(\frac{\frac{\partial u}{\partial y} + \frac{\partial v}{\partial x} + \frac{\partial u}{\partial x}\frac{\partial u}{\partial y} + \frac{\partial v}{\partial x}\frac{\partial v}{\partial y} + \frac{\partial w}{\partial x}\frac{\partial w}{\partial y}}{\left(1 + \varepsilon_{y}\right)}\right) \approx \frac{\partial u}{\partial y} + \frac{\partial v}{\partial x}$$

The results of Equation 1 and Equation 2 imply

$$\varepsilon_{x} = \frac{\partial u_{0}}{\partial x} - z \frac{\partial^{2} w_{0}}{\partial x^{2}},$$

$$\varepsilon_{y} = \frac{\partial v_{0}}{\partial y} - z \frac{\partial^{2} w_{0}}{\partial y^{2}},$$

$$\gamma_{xy} = \frac{\partial u_{0}}{\partial y} + \frac{\partial v_{0}}{\partial x} - 2 z \frac{\partial^{2} w_{0}}{\partial x \partial y}.$$
(3)

The above implies the relationship

$$\begin{pmatrix}
\varepsilon_{x} \\
\varepsilon_{y} \\
\gamma_{xy}
\end{pmatrix} = \begin{pmatrix}
\varepsilon_{x}^{0} \\
\varepsilon_{y}^{0} \\
\gamma_{xy}^{0}
\end{pmatrix} + z \begin{pmatrix}
\kappa_{x} \\
\kappa_{y} \\
\kappa_{xy}
\end{pmatrix},$$
(4)

where κ_X , κ_Y , and κ_{XY} are the x, y and twist curvatures. The middle surface strains and curvatures are given by,

$$\begin{pmatrix}
\varepsilon_{x}^{0} \\
\varepsilon_{x}^{0} \\
\gamma_{xy}^{0}
\end{pmatrix} = \begin{pmatrix}
\frac{\partial u_{0}}{\partial x} \\
\frac{\partial v_{0}}{\partial y} \\
\frac{\partial u_{0}}{\partial y} + \frac{\partial v_{0}}{\partial x}
\end{pmatrix},$$

$$\begin{pmatrix}
\kappa_{x}^{0} \\
\kappa_{x}^{0} \\
\kappa_{xy}^{0}
\end{pmatrix} = -\begin{pmatrix}
\frac{\partial^{2} w_{0}}{\partial x^{2}} \\
\frac{\partial^{2} w_{0}}{\partial y^{2}} \\
\frac{\partial^{2} w_{0}}{\partial x \partial y}
\end{pmatrix}.$$
(5)

The relationship between stress and strain is given by

$$\begin{pmatrix} \sigma_{x} \\ \sigma_{y} \\ \tau_{xy} \end{pmatrix} = \bar{\boldsymbol{Q}} \begin{pmatrix} \varepsilon_{x} \\ \varepsilon_{y} \\ \gamma_{xy} \end{pmatrix}, \tag{6}$$

where ${f Q}$ is the reduced stiffness and ${ar Q}$ is the transformed reduced stiffness. For isotropic media,

$$\bar{\mathbf{Q}} = \mathbf{Q} = \begin{pmatrix} Q_{11} Q_{12} Q_{16} \\ Q_{12} Q_{22} Q_{16} \\ Q_{16} Q_{26} Q_{26} \end{pmatrix} = \begin{pmatrix} \frac{Y}{1 - \mathbf{v}^2} & \frac{\mathbf{v} Y}{1 - \mathbf{v}^2} & 0 \\ \frac{\mathbf{v} Y}{1 - \mathbf{v}^2} & \frac{Y}{1 - \mathbf{v}^2} & 0 \\ 0 & 0 & \frac{Y}{2(1 + \mathbf{v})} \end{pmatrix}, (7)$$

where Y is Young's modulus and v is Poisson's ratio. To find the force and moments we first find the stresses for the k'th layer by,

$$\begin{pmatrix} \sigma_{x} \\ \sigma_{y} \\ \tau_{xy} \end{pmatrix}_{k} = \mathbf{Q}_{k} \begin{bmatrix} \varepsilon_{x}^{0} \\ \varepsilon_{y}^{0} \\ \gamma_{xy}^{0} \end{pmatrix} + z \begin{pmatrix} \kappa_{x} \\ \kappa_{y} \\ \kappa_{xy} \end{pmatrix}.$$
(8)

Now we use the relationship

$$\begin{pmatrix}
N_{x}^{0} \\
N_{y}^{0} \\
N_{xy}^{0}
\end{pmatrix} = \int_{-h/2}^{h/2} \begin{pmatrix}
\sigma_{x} \\
\sigma_{y} \\
\tau_{xy}
\end{pmatrix} dz,$$

$$\begin{pmatrix}
M_{x}^{0} \\
M_{y}^{0} \\
M_{xy}^{0}
\end{pmatrix} = \int_{-h/2}^{h/2} \begin{pmatrix}
\sigma_{x} \\
\sigma_{y} \\
\tau_{xy}
\end{pmatrix} z dz,$$

$$(9)$$

where h is the thickness. By Equation 9 and 8 we find,

$$\begin{pmatrix}
N_{x} \\
N_{y} \\
N_{xy}
\end{pmatrix} = A \begin{pmatrix}
\varepsilon_{x}^{0} \\
\varepsilon_{y}^{0} \\
\gamma_{xy}^{0}
\end{pmatrix} + B \begin{pmatrix}
\kappa_{x} \\
\kappa_{y} \\
\kappa_{xy}
\end{pmatrix},$$

$$\begin{pmatrix}
M_{x} \\
M_{y} \\
M_{xy}
\end{pmatrix} = B \begin{pmatrix}
\varepsilon_{x}^{0} \\
\varepsilon_{y}^{0} \\
\gamma_{xy}^{0}
\end{pmatrix} + D \begin{pmatrix}
\kappa_{x} \\
\kappa_{y} \\
\kappa_{xy}
\end{pmatrix},$$

$$(10)$$

where A, B, and D are the extensional, coupling and bending stiffness matrices and are given by,

$$A_{ij} = \sum_{k=1}^{N} (Q_{ij})_{k} (z_{k} - z_{k-1}),$$

$$B_{ij} = \frac{1}{2} \sum_{k=1}^{N} (Q_{ij})_{k} (z_{k}^{2} - z_{k-1}^{2}),$$

$$D_{ij} = \frac{1}{3} \sum_{k=1}^{N} (Q_{ij})_{k} (z_{k}^{3} - z_{k-1}^{3}),$$
(11)

where the z's are measured with respect to z=0 (at a point half way through the thickness). Since each layer is isotropic the symmetry of the stiffness matrices will be the same as the reduced stiffness matrix. Moreover, since in this case the layers are not symmetric about z=0 the coupling stiffness will be non-zero so that,

$$\mathbf{A} = \begin{pmatrix} A_1 & A_2 & 0 \\ A_2 & A_1 & 0 \\ 0 & 0 & A_3 \end{pmatrix},$$

$$\boldsymbol{B} = \begin{pmatrix} B_1 & B_2 & 0 \\ B_2 & B_1 & 0 \\ 0 & 0 & B_3 \end{pmatrix},\tag{12}$$

$$\boldsymbol{D} = \begin{pmatrix} D_1 & D_2 & 0 \\ D_2 & D_1 & 0 \\ 0 & 0 & D_3 \end{pmatrix}$$

We now have everything we need to find the thermal and actuation loading so we may solve the problem.

Thermal Loading

The thermal loading takes two forms. The first is extensional and the second is bending. The problem is greatly simplified since we have only isotropic layers with equal thermal strains in each direction. The thermal loading may be calculated by,

$$\begin{pmatrix}
N_{x}^{T} \\
N_{y}^{T} \\
N_{xy}^{T}
\end{pmatrix} = \int_{-h/2}^{h/2} \mathbf{Q} \begin{pmatrix} \alpha \\ \alpha \\ 0 \end{pmatrix} \Delta T \, dz = \begin{pmatrix} N^{T} \\ N^{T} \\ 0 \end{pmatrix},$$

$$\begin{pmatrix}
M_{x}^{T} \\
M_{y}^{T} \\
M_{xy}^{T}
\end{pmatrix} = \int_{-h/2}^{h/2} \mathbf{Q} \begin{pmatrix} \alpha \\ \alpha \\ 0 \end{pmatrix} \Delta T \, z \, dz = \begin{pmatrix} M^{T} \\ M^{T} \\ 0 \end{pmatrix},$$
(13)

where,

$$N^{T} = \Delta T \sum_{k=1}^{N} \alpha_{k} \left(Q_{1} + Q_{2} \right)_{k} \left(z_{k} - z_{k-1} \right),$$

$$M^{T} = \frac{\Delta T}{2} \sum_{k=1}^{N} \alpha_{k} \left(Q_{1} + Q_{2} \right)_{k} \left(z_{k}^{2} - z_{k-1}^{2} \right).$$
(14)

Actuation Loading

By analogy with thermal loading,

$$\begin{pmatrix}
N_{x}^{A} \\
N_{y}^{A} \\
N_{xy}^{A}
\end{pmatrix} = \int_{-h/2}^{h/2} \mathbf{Q} \begin{pmatrix} d_{31} \\ d_{31} \\ 0 \end{pmatrix} \frac{V}{t} dz = \begin{pmatrix} N^{A} \\ N^{A} \\ 0 \end{pmatrix}.$$

$$\begin{pmatrix}
M_{x}^{A} \\
M_{y}^{A} \\
M_{xy}^{A}
\end{pmatrix} = \int_{-h/2}^{h/2} \mathbf{Q} \begin{pmatrix} d_{31} \\ d_{31} \\ 0 \end{pmatrix} \frac{V}{t} z dz = \begin{pmatrix} M^{A} \\ M^{A} \\ 0 \end{pmatrix},$$
(15)

where t is the thickness of the PZT, V is the applied voltage, d31 is the actuation constant in a plane perpendicular to the poling axis and,

$$N^{A} = d_{31} (Q_{1} + Q_{2})_{3} V,$$

$$M^{A} = d_{31} (Q_{1} + Q_{2})_{3} (z_{3} + z_{2}) V.$$
(16)

Here it is assumed we only have actuation on the third layer.

Thermal and Actuation Displacement

To find the resulting strains and curvatures in terms of the actuation loading we first add both the thermal and actuation sources as

$$\begin{pmatrix}
N_{x}'\\N_{y}'\\N_{xy}'\end{pmatrix} \equiv \begin{pmatrix}
N^{A} + N^{T}\\N^{A} + N^{T}\\0\end{pmatrix} = \begin{pmatrix}
N\\N\\0\end{pmatrix},$$

$$\begin{pmatrix}
M_{x}'\\M_{y}'\\M_{xy}'\end{pmatrix} \equiv \begin{pmatrix}
M^{A} + M^{T}\\M^{A} + M^{T}\\0\end{pmatrix} = \begin{pmatrix}
M'\\M\\0\end{pmatrix}.$$
(17)

Now we use the results of Equation 10 so that

$$\begin{pmatrix}
N' \\
N' \\
0 \\
M' \\
M' \\
0
\end{pmatrix} = \begin{pmatrix}
\mathbf{A} & \mathbf{B} \\
\mathbf{B} & \mathbf{D}
\end{pmatrix} \begin{pmatrix}
\varepsilon_{x}^{0} \\
\varepsilon_{y}^{0} \\
\gamma_{xy}^{0} \\
\kappa_{x} \\
\kappa_{y} \\
\kappa_{xy}
\end{pmatrix}.$$
(18)

Inversion of the above gives

$$\begin{pmatrix}
\varepsilon_{x}^{0} \\
\varepsilon_{y}^{0} \\
\gamma_{xy}^{0} \\
\kappa_{x} \\
\kappa_{y} \\
\kappa_{xy}
\end{pmatrix} = \begin{pmatrix}
\boldsymbol{A} & \boldsymbol{B} \\
\boldsymbol{B} & \boldsymbol{D}
\end{pmatrix}^{-1} \begin{pmatrix}
N' \\
N' \\
0 \\
M' \\
M' \\
0
\end{pmatrix}.$$
(19)

By using the results of 12 and inverting the 6x6 matrix we find,

 $\gamma_{xy} = \kappa_{xy} = 0.$

$$\varepsilon_{x}^{0} = \varepsilon_{y}^{0} = \frac{\left(D_{1} + D_{2}\right) N' - \left(B_{1} + B_{2}\right) M'}{\left(A_{1} + A_{2}\right) \left(D_{1} + D_{2}\right) - \left(B_{1} + B_{2}\right)^{2}},$$

$$\kappa_{x} = \kappa_{y} = \frac{\left(A_{1} + A_{2}\right) M' - \left(B_{1} + B_{2}\right) N'}{\left(A_{1} + A_{2}\right) \left(D_{1} + D_{2}\right) - \left(B_{1} + B_{2}\right)^{2}},$$
(20)

So we have thus found the curvature in terms of known quantities. The shape is that of a dome. The simplicity of the relationship comes about because the layers are isotropic. The solution is valid for small actuators such as the round ones used for pumps and speakers.

Solution by the Von Karman Non-Linear Approximation

The Von Karman approximation assumes large displacement and small strain. This suggests including second order terms in w in addition to the linear terms for u, v and w. Expanding Equation 2 to include these terms give,

$$\varepsilon_{x} \approx \frac{\partial u}{\partial x} + \frac{1}{2} \left(\frac{\partial w}{\partial x} \right)^{2},$$

$$\varepsilon_{y} \approx \frac{\partial v}{\partial y} + \frac{1}{2} \left(\frac{\partial w}{\partial y} \right)^{2},$$

$$\gamma_{xy} \approx \frac{\partial u}{\partial v} + \frac{\partial v}{\partial x} + \frac{\partial w}{\partial x} \frac{\partial w}{\partial y}.$$
(21)

This combined with the results of Equation 1 give,

$$\varepsilon_{x} = \frac{\partial u_{0}}{\partial x} + \frac{1}{2} \left(\frac{\partial w_{0}}{\partial x} \right)^{2} - z \frac{\partial^{2} w_{0}}{\partial x^{2}},$$

$$\varepsilon_{y} = \frac{\partial v_{0}}{\partial y} + \frac{1}{2} \left(\frac{\partial w_{0}}{\partial y} \right)^{2} - z \frac{\partial^{2} w_{0}}{\partial y^{2}},$$

$$\gamma_{xy} = \frac{\partial u_{0}}{\partial y} + \frac{\partial v_{0}}{\partial x} + \frac{\partial w_{0}}{\partial x} \frac{\partial w_{0}}{\partial y} - 2 z \frac{\partial^{2} w_{0}}{\partial x \partial y}.$$
(22)

The total energy takes the form,

$$U = \iiint \left(dU_0 - dW_T - dW_A \right), \tag{23}$$

where dU₁ is the stored elastic energy volume density and dW_T and dW_A are the temperature and actuation contributions. The elastic energy portion of it for the k'th layer is,

$$(dU_0)_k = \frac{1}{2} \left(\sigma_x \varepsilon_x + \sigma_y \varepsilon_y + \tau_{xy} \gamma_y \right)_k,$$

$$= \left(\frac{1}{2} Q_1 \varepsilon_x^2 + Q_2 \varepsilon_x \varepsilon_y + \frac{1}{2} Q_1 \varepsilon_y^2 + \frac{1}{2} Q_3 \gamma_{xy}^2 \right)_k.$$

$$(24)$$

For the thermal portion we have,

$$(dW_{\eta})_{k} = (\sigma_{x}^{T} \varepsilon_{x} + \sigma_{y}^{T} \varepsilon_{y})_{k},$$

$$= (Q_{1} + Q_{2}) \alpha \Delta T \varepsilon_{x} + (Q_{1} + Q_{2}) \alpha \Delta T \varepsilon_{y})_{k}.$$

$$(25)$$

For the actuation portion we have

$$(dW_{A})_{3} = (\sigma_{x}^{A} \varepsilon_{x} + \sigma_{y}^{A} \varepsilon_{y})_{3},$$

$$= (Q_{1} + Q_{2})_{3} d_{31} \frac{V}{t} \varepsilon_{x} + (Q_{1} + Q_{2})_{3} d_{31} \frac{V}{t} \varepsilon_{y}.$$
(26)

Now that we have the general form for the energy integral we may try a Raleigh-Ritz type solution. The method involves making a guess for the solution. This guess should look qualitatively like the expected solution yet be flexible enough to allow for adjustment. This adjustment comes in the form of changing the guess based on a finite number of parameters that the guess contains. The parameters are adjusted in such a way as to minimize the total energy of the system. In this situation it would be advantageous to choose a guess that is close enough to the classical lamination result that in the linear limit (small scaling) the solution approaches the classical lamination result. Such a guess takes the form

$$w^0 = \frac{1}{2} \left(a \ x^2 + b \ y^2 \right). \tag{27}$$

Classical lamination theory assumes no shearing strain between layers for thermal expansion. If we make the same assumptions here we find u^0 and v^0 must take the form,

$$u^{0} = c x - \frac{1}{6} a^{2}x^{3} - \frac{1}{4} ab x y^{2},$$

$$v^{0} = d y - \frac{1}{6} a^{2}y^{3} - \frac{1}{4} ab x^{2} y.$$
(28)

The ansatz represented by Equation 27 and 28 has been used successfully by Hyer [3] in his treatment of orthotropic laminates. It is sufficiently flexible enough to be used with isotropic laminates as well as we will soon see. Equations 22, 27 and 28 give,

$$\varepsilon_{x} = c - \frac{1}{4} a b y^{2} - a z,$$

$$\varepsilon_{y} = d - \frac{1}{4} a b x^{2} - b z,$$

$$\gamma_{xy} = 0.$$
(29)

All that is needed now is to use Equation 23 with Equations 24, 25 and 26 and 29 to find the total energy. The solution is obtained by minimizing the total energy with respect to a, b, c and d. The result of the minimization is

$$D_{1} a + K_{8} b - B_{1} c - B_{2} d + K_{1} b^{2} + K_{6} a b - K_{4} b c - K_{3} b d + K_{7} a b^{2} + M' = 0,$$

$$K_{8} a + D_{1} b - B_{2} c - B_{1} d + K_{2} a^{2} + K_{5} a b - K_{4} a c - K_{3} a d + K_{7} a^{2} b + M' = 0,$$

$$(30)$$

$$-B_{1} a - B_{2} b + A_{1} c + A_{2} d - K_{4} a b - N' = 0,$$

 $-B_1 a - B_1 b + A_2 c + A_1 d - K_3 a b - N = 0$

where,

$$K_{1} = \frac{1}{48} \left(B_{1} L_{x}^{2} + B_{2} L_{y}^{2} \right)$$

$$K_{2} = \frac{1}{48} \left(B_{2} L_{x}^{2} + B_{1} L_{y}^{2} \right)$$

$$K_{3} = \frac{1}{48} \left(A_{1} L_{x}^{2} + A_{2} L_{y}^{2} \right),$$

$$K_{4} = \frac{1}{48} \left(A_{2} L_{x}^{2} + A_{1} L_{y}^{2} \right),$$

$$K_{5} = \frac{1}{24} \left(B_{1} L_{x}^{2} + B_{2} L_{y}^{2} \right),$$

$$K_{6} = \frac{1}{24} \left(B_{2} L_{x}^{2} + B_{1} L_{y}^{2} \right),$$

$$K_{7} = \frac{A_{2} L_{x}^{2} L_{y}^{2}}{1152} + \frac{A_{1} \left(L_{x}^{4} + L_{y}^{4} \right)}{1280},$$

$$K_{8} = D_{2} + \frac{N}{48} \left(L_{x}^{2} + L_{y}^{2} \right).$$
(31)

The A's, B's and D's have the same meaning as before and N' is the same as well. The lengths L_X and L_Y are the length and width of the actuator. It is a simple matter to show that the solution in the linear limit (small scaling - $L_X = L_Y = 0$) that the solution to these equations matches the classical lamination result if we take $a = -\kappa_X$, $b = -\kappa_Y$, $c = \varepsilon_X$ and $d = \varepsilon_Y$. The non-linear equations are coupled and third order so it is unlikely that an exact analytic solution exists. It may be possible to find close approximate solutions to them, however. In any event they may be solved numerically with no difficulty.

Unlike the classical lamination result the non-linear analysis predicts unequal curvatures that depend on the magnitude of the scaling and the aspect ratio. It also predicts multiple possible solutions. The nature of these solutions are dome-like solutions which approach cylinders in the limit of large scaling.

As a comparison for a particular case we compute a simple example. For this case 1 mil aluminum, 1 mil LaRC Si, 5 mil PZT and 2 mil stainless was chosen.

The non-linear analysis predicts a total of 5 possible solutions. Out of the five, 3 are non-physical so we are left with two real solutions. The snap-through behavior is clearly exhibited in this case. As a comparison this is compared with classical lamination theory. The behavior is quite different in this case. It should be noted that the non-linear theory may admit very different solutions depending on the geometry, aspect ratio, etc.

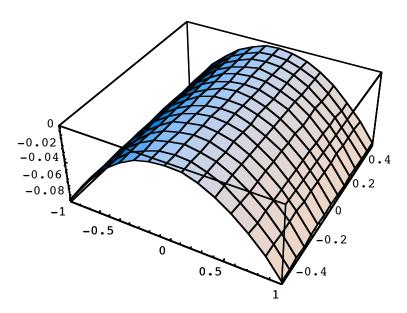


Figure 1. Non-linear Solution #1

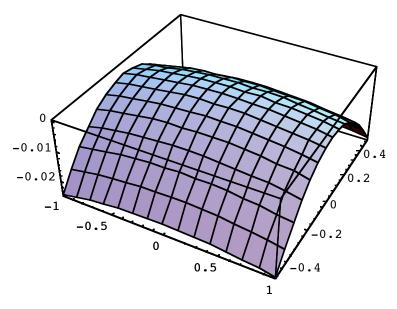


Figure 2. Non-linear Solution #2

Stability

The stability of each solution is determined by whether or not the solutions are maxima or minima. If a particular solution represents a minimum then it is stable. If it is a maximum, it is unstable. The total energy of the system may be viewed as a function of several variables. As such, once an extremum is found, the test whether it represents minima is determined by whether the determinant of F is positive definite where

$$Det[F] > 0,$$

$$F_{ij} = \frac{\partial^2 U}{\partial x_i \partial x_j}.$$
(32)

Fortunately $\partial U/\partial x_i$ is represented by the left hand side of Equation 30 (to within a multiplicative factor) so all we have to do are the x_j differentiations to find the matrix elements.

Bifurcation

As stated earlier, The solution may take on different shapes depending on the scaling. To demonstrate this, numerical results were completed for a square piece having the same material properties as before except we vary the size from x=0 to x=2 in. For a small piece the shape is a dome as predicted by classical lamination theory. At some critical size the shape turns suddenly into a dome with unequal curvatures. In the limit of large scaling it becomes a cylinder. Figure 3 is a plot of both the x and y curvatures. In this case the critical size is at approximately 1 inch square. This is quite different from the results of Hyer[3], who found saddle solutions. However, this is easily explained by the

fact that his work was with orthotropic laminates as opposed to isotropic laminates. In the case of orthotropic laminates even classical lamination theory predicts a saddle.

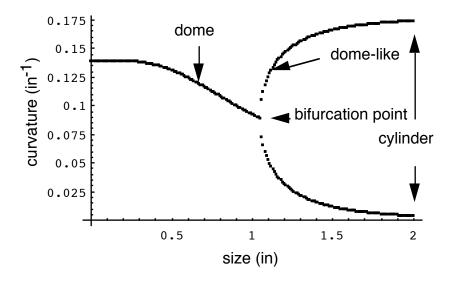


Figure 3. Bifurcation plot of x and y curvature as a function of size for a square actuator. Stable solutions only.

Preliminary calculations seem to indicate the currently manufactured devices are close enough to the bifurcation point for these effects to be important.

Experimental Results

As an example we compare the model with known measured data, (assumed) material properties, and thicknesses. A table of these samples is shown below.

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	Material	Thickness	Y (GPa)	$CTE(10^{-6}/deg C)$
Layer 1	Aluminum	.001"	73	22
Layer 2	LaRC Si	.001"(irregular)	4	46
Layer 3	PZT 5a	.01"	63	1
Layer 4	LaRC Si	.001"(irregular)	4	46
Layer 5	stainless steel	.005"	200	16
-				

Sample 2 (2"x1").

	Material	Thickness	Y (GPa)	$CTE(10^{-6}/deg C)$
Layer 1	Aluminum	.001"	73	22
Layer 2	LaRC Si	.001"(irregular)	4	46

Layer 3 Layer 4 Layer 5	PZT 5a LaRC Si stainless steel	.01" .001"(irregular) .003"	63 4 200	1 46 16
		Sample 3 (2"x1").		
Layer 1 Layer 2 Layer 3 Layer 4 Layer 5	Material Aluminum LaRC Si PZT 5a LaRC Si stainless steel	Thickness .001" .001"(irregular) .01" .001"(irregular) .001" Sample 4 (3"x1.75").	Y (GPa) 73 4 63 4 200	CTE(10 ⁻⁶ /deg C) 22 46 1 46 16
Layer 1 Layer 2 Layer 3 Layer 4 Layer 5	Material Aluminum LaRC Si PZT 5a LaRC Si 1020 steel	Thickness .001" .001"(irregular) .0078" .001"(irregular) .005"	Y (GPa) 73 4 63 4 200	CTE(10 ⁻⁶ /deg C) 22 46 1 46 16
		Sample 5 (3"x1.75").		
Layer 1 Layer 2 Layer 3 Layer 4 Layer 5	Material Aluminum LaRC Si PZT 5a LaRC Si 1020 steel	Thickness .001" .001"(irregular) .0078" .001"(irregular) .003"	Y (GPa) 73 4 63 4 200	CTE(10 ⁻⁶ /deg C) 22 46 1 46 16
		Sample 6 (3"x1.75").		
Layer 1 Layer 2 Layer 3 Layer 4 Layer 5	Material Aluminum LaRC Si PZT 5a LaRC Si 1020 steel	Thickness .001" .001"(irregular) .0078" .001"(irregular) .001"	Y (GPa) 73 4 63 4 200	CTE(10 ⁻⁶ /deg C) 22 46 1 46 16

We compare the measured dome height with the predicted values. The first 3 samples were taken from the BBN report and the last 3 were measured at LaRC. The setting temperature of LaRC SI was assumed to be 250 deg C for the calculation.

Table 1. Measured vs. Predicted dome heights

Sample	1	2	3	4	5	6
Measured	.114"	.126"	.193"	.198"	.281"	.466"
Predicted	.116"	.103"	.029"	.29"	.282"	.113
Sol. Type	cylinder	cylinder	dome	cylinder	cylinder	cylinder
BBN pred.	.098"	.095"	.047"	*	*	*

The results of Table [1] show that the model is fairly accurate except when the base layer has a small thickness. This would suggest the adhesive layer irregularities have an effect on the solution. In the case of the smaller BBN 1 mil sample a transition from cylinder to dome was predicted. This would suggest the solution is close to the bifurcation point. Since any small error near the bifurcation point produces huge differences in the curvatures, this could be another explanation for the discrepancy for a small base layer. A third explanation could be the second order non-linear correction may not be enough to accurately describe the real physical shape in all cases. It is interesting the BBN model predicts the same trend. The reasons for this are not clear since they do not consider the adhesive layer at all.

Conclusions

More work needs to be done to accurately describe the problem to take into account irregularities in the adhesive layers. These irregularities are currently part of the manufacturing process and are currently needed to provide electrical conductivity for the device. At least in the case of the top layer it may be possible to treat the aluminum/adhesive combination as a single layer with special material properties of it's own. In the case of the steel/adhesive boundary, detailed measurements need to be taken to see if there is some trend in the irregularities. If there is it may be possible to model it. In any event, the model appears to be very accurate as it is for a base layer of 3 mils and above.

This model shows some very interesting behavior and is a giant leap forward in demonstrating the snap-through behavior. It also gives insight into how the devices should be manufactured. It shows that in some cases perfect domes are possible and that one should construct the devices as far from the bifurcation point as possible so that the device is in the cylinder range.

Numerical work needs to be done to show the voltage effects in Equation 16. In addition, external loading effects need to be taken into account. This is a very straightforward problem using the energy approach and would result in a slight variation of the Equation 30. Several variations of this are possible. The first would be to find the change in amplitude with voltage as a function of load. Another more interesting case would be to constrain the amplitude and allow the load to vary. This would result in an equation for blocked force as a function of constrained distance.

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